



## COMPRESSED AIR FILTERS

High efficiency filtration for clean &  
technically oil-free compressed air

# ENGINEERING SOLUTIONS TO CLEANER AIR

## Filtration Solutions for Compressed Air Applications

Compressed air, next to electricity, is the most widely used energy source in the industry section.

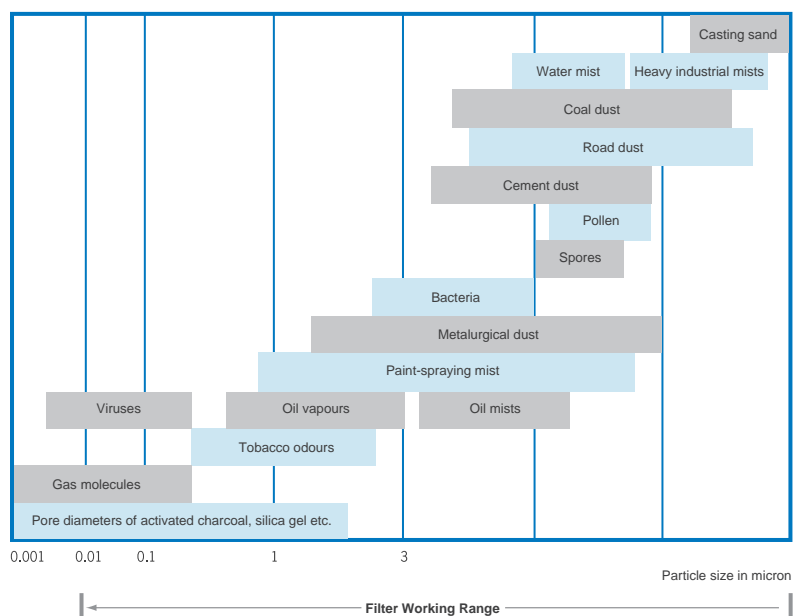
Energy cost continue to rise global with a negative effect on production cost. Sustainable energy saving initiatives in plant operations have to be implemented in order to cover back some of the negative cost effects.

Air treatment manufacturers like AFE are challenged to design products which are cost effective without losing performance specified in international standard's. Hence, the following aspects have to be considered in high quality compressed air purification:

- Economic filtration
- Validated performance data according to ISO 12500-1 (oil aerosols), 12500-2 (oil vapours) and 12500-3 (particules)
- Reliable achievement of the compressed air quality to suit the application according to ISO 8573-1

The AFE D-Series new generation Filters are designed to fulfill all these needs, given the customer the ideal solution of energy efficiency while complying to these standards.

## Nature And Extent Of Air Impurities



## AFE Filter Grades

Airfilter Engineering (AFE) has developed a comprehensive range of filter grades to cater to the requirements of different applications. All our filter media are of pleated design to ensure higher filtration area. Here at AFE, filters and elements can also be custom-made to suit your needs.

### AFE Filter Grade P

- For particle filtration
- Particle removal down to 3 micron

### AFE Filter Grade U

- For general filtration
- Particle removal down to 1 micron
- Oil content down to 0.1 mg/m<sup>3</sup> at 20°C

### AFE Filter Grade H

- For high performance filtration
- Particle removal down to 0.01 micron
- Oil content down to 0.01 mg/m<sup>3</sup> at 20°C

### AFE Filter Grade S

- For high performance filtration
- Particle removal down to 0.01 micron
- Oil content down to 0.001 mg/m<sup>3</sup> at 20°C in conjunction with filter grade H

### AFE Filter Grade C

- Activated carbon filter.
- For odour removal. Applicable in oil lubricated compressors.
- For removal of oil content down to 0.003 mg/m<sup>3</sup> at 20°C

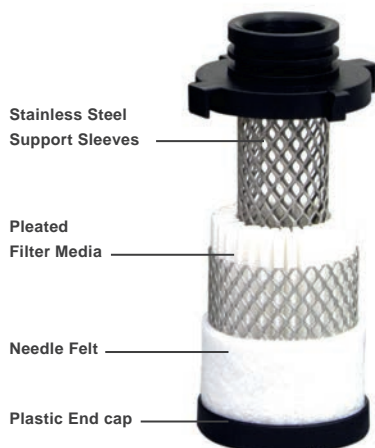


## Accessories



## The basic benefits that we can offer with our filter media are:

- higher effective filtration area
- higher dirt holding capacity
- lower pressure drop
- possibility of higher air flow



Differential Pressure Gauge

Optimized Housing Form

Aluminium Housing

Pleated Filter Element

Automatic Condensate Drain

Manual Drain Valve



## ISO - 8573-1: 2010 – Table of Contaminants and Purity Classes

Purity Class	PARTICLES			HUMIDITY AND LIQUID WATER		OIL	
	Maximum number of particles per cubic metre as a function of particle size, d			Mass Concentration C	Pressure Dewpoint	Concentration Of Liquid Water, C	Concentration Of Total Oil (Liquid, Aerosol & Vapour)
	0.1 µm < d ≤ 0.5 µm	0.5 µm < d ≤ 1.0 µm	1.0 µm < d ≤ 5.0 µm	mg/m³	°C	g/m³	mg/m³
0	As specified by the equipment user or supplier and more stringent than Class 1						
1	≤ 20 000	≤ 400	≤ 10	-	≤ -70	-	≤ 0.01
2	≤ 400 000	≤ 6 000	≤ 100	-	≤ -40	-	≤ 0.1
3	Not specified	≤ 90 000	≤ 1 000	-	≤ -20	-	≤ 1
4	Not specified	Not specified	≤ 10 000	-	≤ +3	-	≤ 5
5	Not specified	Not specified	≤ 100 000	-	≤ +7	-	-
6	-	-	-	0 < C <sub>p</sub> ≤ 5	≤ +10	-	-
7	-	-	-	5 < C <sub>p</sub> ≤ 10	-	C <sub>w</sub> ≤ 0.5	-
8	-	-	-	-	-	0.5 < C <sub>w</sub> ≤ 5	-

The ISO 8573-1 is a key element of the ISO 8573 series of documents and it specifies the various purity classes of compressed air with respect to particles, water and oil.  
 EXAMPLE OF DESIGNATION: ISO 8573-1:2010 [1:2:1] indicate,  
 - purity Class 1 for particles  
 - purity Class 2 for humidity and liquid water  
 - purity Class 1 for oil

**FILTER MODEL**

Description	Housings designed for application in non-aggressive compressed air systems.
Housing Material	Cast aluminium
Maximum Operating Pressure	16 bar (232 psi)
Protective Coating	Chromatisation
External Coating	Powder coated
Inlet and Outlet Port	BSP Threaded (NPT available upon request)
Element Securing Method	Push-To-Fit

**STANDARD ACCESSORIES**

Filter Element	Five filtration grades available (Refer to table below)
Condensate Drain Differential	Standard mechanical float auto-drains for 16 bar filters.
Pressure Measurement	Differential pressure gauge

**FILTER GRADE**

Grade P Particulate Filter	Particle removal down to 3 micron.
Grade U Coalescing Filter	Particle removal down to 1.0 micron. Oil removal down to 0.1 mg/m <sup>3</sup> .
Grade H Coalescing Filter	Particle removal down to 0.01 micron. Oil removal down to 0.01 mg/m <sup>3</sup> .
Grade S Coalescing Filter	Particle removal down to 0.01 micron. Oil removal down to 0.001 mg/m <sup>3</sup> .
Grade C Act. Carbon Filter	Oil removal down to 0.003 mg/m <sup>3</sup> .

**STANDARD FACTORY TEST**

For Housing	Hydrostatic Test with water pressure at 1.5 times max design pressure.
For Housing	Leakage Test with air pressure at about 7 bar (101.5 psi).
For Element	Integrity Test with pressurized particles of 0.2-20 micron.



P-Grad



U-Grad



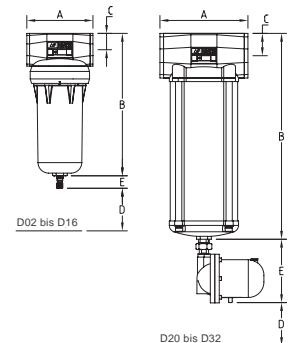
H-Grad



S-Grad



C-Grad


**FILTER MODEL**

Model	Type	Conn.	16 Bar Max		Approx. Weight (kg)	Approx. Dimensions, mm				Element Type
			Cap. m <sup>3</sup> /min	Cap. cfm		A	B	C	D	
D02	Threaded	1/4"	0.83	29.41	0.77	104	193.5	96.4	55	EDA02
D04	Threaded	3/8"	1.25	44.12	0.79	104	216.5	96.4	65	EDA04
D06	Threaded	1/2"	1.83	64.71	0.82	104	216.5	96.4	75	EDA06
D08	Threaded	3/4"	2.83	100.00	0.87	104	266.5	96.4	125	EDA08
D10	Threaded	1"	5.00	176.47	1.87	148	276.8	137.7	110	EDA10
D12	Threaded	1 1/2"	8.33	294.12	2.18	148	346.8	137.7	180	EDA12
D14	Threaded	1 1/2"	10.83	382.35	2.64	148	486.8	137.7	270	EDA14
D16	Threaded	1 1/2"	13.33	470.59	2.70	148	486.8	137.7	320	EDA16
D20	Threaded	2"	16.67	588.24	7.17	197	603.6	190.4	330	EDA20
D22	Threaded	2"	21.67	764.71	8.22	197	703.6	190.4	430	EDA22
D24	Threaded	2 1/2"	29.17	1029.41	9.24	197	803.6	190.4	530	EDA24
D26	Threaded	2 1/2"	37.17	1311.76	10.26	197	903.6	190.4	630	EDA26
D30	Threaded	3"	43.33	1529.41	13.70	255	752.2	207.8	450	EDA30
D32	Threaded	3"	50.00	1764.71	15.03	255	852.2	207.8	550	EDA32

Note: Capacities at FAD, 7 bar g. Please contact us for details on higher pressure systems.